

Liebert® PDX™ and PCW™

Nominal 18 kW Thermal Management System Guide Specifications

1.0 GENERAL

1.1 SUMMARY

These specifications describe requirements for a mission critical Thermal Management system. The system shall be designed to control temperature and humidity conditions in rooms containing electronic equipment, with good insulation and vapor barrier. The manufacturer shall design and furnish all equipment to be fully compatible with the heat dissipation requirements of the room.

1.2 DESIGN REQUIREMENTS

The precision Thermal Management system shall be a Liebert PDX or Liebert PCW factory-assembled unit. Standard 60Hz units shall be CSA-certified to the harmonized U.S. and Canadian product safety standard, “CSA C22.2 No 236/UL 1995 for Heating and Cooling Equipment” and are marked with the CSA c-us logo. It shall be specifically designed for service from the front and right side of the unit. The system shall be designed for draw-through air arrangement to insure even air distribution to the entire face area of the coil.

The system shall be AHRI Certified™, the trusted mark of performance assurance for heating, ventilation, air conditioning and commercial refrigeration equipment, using AHRI Standard 1360.

1.3 SUBMITTALS

Submittals shall be provided with the proposal and shall include single-line diagrams; dimensional, electrical, and capacity data; piping and electrical connection drawings.

1.4 SERVICEABILITY/ACCESS

The cabinet shall be designed so all components are easily accessible for service and maintenance through the front and right sides of the unit.

1.5 QUALITY ASSURANCE

The specified system shall be factory-tested before shipment. Testing shall include, but shall not be limited to: Quality Control Checks, “Hi-Pot.” The system shall be designed and manufactured according to world-class quality standards. The manufacturer shall be ISO 9001 certified.

2.0 PRODUCT

2.1 COOLING SYSTEM

2.1.1 Air-Cooled Refrigeration System (Model 011, 018, 023 and 029)

2.1.1.1 System Description

Single refrigeration circuit shall include a liquid line filter drier, a refrigerant sight glass with moisture indicator, an expansion valve, pressure safety switches, and a liquid line solenoid valve. The indoor evaporator refrigerant piping shall be filled with a nitrogen holding charge and spun shut. Field relief of the Schrader valve shall indicate a leak-free system.

2.1.1.2 Hydrophilic-Coated Evaporator Coil

Liebert PDX

The direct-expansion, tilted-slab cooling coil shall be constructed of copper tubes and hydrophilic-coated aluminum fins. The hydrophilic coating shall significantly improve the speed of condensate drainage from the fins and shall provide superior water carryover resistance. One stainless steel condensate drain pan shall be provided.

2.1.1.3 R-410A Refrigerant

The system shall be designed for use with R-410A refrigerant, which meets the U.S. Clean Air Act for phase out of HCFC refrigerants.

2.1.1.4 Compressor

Digital Scroll Compressor

The compressor shall be an R-410A scroll-type with variable capacity operation from 20-100%, commonly known as a digital scroll. The compressor solenoid valve shall unload the digital scroll compressor to provide variable capacity operation. The compressor shall have a suction gas cooled motor, EPDM Rubber vibration isolators, internal thermal overloads, automatic reset high pressure switch with lockout after three failure occurrences, rota-lock service valves, low pressure transducer, and crankcase heater. The compressor shall be removable and serviceable from the front of the unit. The crankcase heater and a discharge check valve shall be provided for additional system protection from refrigerant migration during Off cycles.

2.1.1.5 Expansion Valve

Thermostatic Expansion Valve (TXV)

A manually-adjustable, externally-equalized, thermostatic expansion valve (TXV) shall control the flow of liquid refrigerant entering the direct expansion coil. The TXV shall maintain consistent superheat of the refrigerant vapor at the outlet of the evaporator coil over the unit's operating range. The TXV shall prevent liquid refrigerant from returning to the compressor.

2.2 FAN SECTION

2.2.1 Fan and Motor

The unit shall be equipped with one plug fan: integral direct driven fan with backward-curved blades and electronically commutated DC motor; commonly referred to as EC fan. The fan speed shall be variable and automatically regulated by the Liebert iCOM through all modes of operation. The fan shall have a dedicated motor, fault monitoring circuitry, and speed controller, which shall provide a level of redundancy. The impeller shall be made of aluminum and dynamically balanced. The EC fan shall be located within the unit. The EC fan shall also provide greater energy savings than forward curved centrifugal fan and variable speed drives.

2.2.2 Air Flow Configuration

2.2.2.1 Upflow Supply

Upflow Supply with Rear Air Return

The supply air shall exit from the top of the cabinet. The return air shall be through the rear of the factory-supplied, 24" rear return, skirted floor stand assembly with air filters. The EC fan shall be factory mounted in the upper portion of the unit. The fan shall be located to pull air through the filter and cooling coil to ensure even air distribution and maximum coil performance.

2.3 CABINET CONSTRUCTION AND ACCESSIBILITY

2.3.1 Cabinet Construction

The exterior panels shall be 20 gauge steel and powder-coated with RAL 7021 black color paint to protect against corrosion. The exterior panels shall be insulated with 1/2" to 1" (12.7 to 25.4mm), 1-1/2 lb. (0.68 kg) insulation. Front and side panels shall have captive, quarter-turn fasteners. The cabinet shall be designed so that all components are serviceable and removable using the front and right sides of the unit.

2.4 LOCKING DISCONNECT SWITCH

A locking-type fused disconnect switch shall be mounted in the electrical panel and shall be capable of disrupting the flow of power to the unit. The locking type shall consist of a main unit switch operational from outside the unit. The electric panel compartment shall be accessible only with the switch in the Off position. The locking disconnect shall be lockable in support of lockout/tagout safety programs.

2.5 SHORT-CIRCUIT CURRENT RATING (SCCR)

The electrical panel shall provide at least 65,000A SCCR.

Short-circuit current rating (SCCR) is the maximum short-circuit current a component or assembly can safely withstand when protected by a specific overcurrent protective device(s) or for a specified time.

2.6 FILTRATION

2.6.1 MERV 8 Filters

The filter shall be an integral part of the system and located within the cabinet. The filter shall be deep-pleated, 2 in. (51mm) thick with a MERV 8 rating efficiency based on ASHRAE 52.2-2007. A filter clog switch shall be included. Mesh type, cleanable filters shall be unacceptable.

2.7 ELECTRIC REHEAT—OPTIONAL

The reheat shall be a low-watt density 304/304 stainless steel finned-tubular electric reheat. The reheat section shall include UL/CSA recognized safety switches to protect the system from overheating. The electric reheat shall be controlled in two stages. The reheat elements shall be accessible from the right side of the cabinet.

2.8 INFRARED HUMIDIFIER

The humidifier shall be of the infrared type, consisting of high intensity quartz lamps mounted above and out of the water supply. The evaporator pan shall be stainless steel and arranged to be serviceable without disconnecting water supply lines, drain lines, or electrical connections. The complete humidifier section shall be pre-piped ready for final connection. The infrared humidification system shall use bypass air to prevent over humidification of the controlled space. The auto flush system shall automatically flush deposits from the humidifier pan. The system shall be field adjustable to change the cycle time to suit local water conditions. A minimum 1 in. (25.4 mm) air gap within the humidifier piping assembly, in compliance with ASME A112.1.2 section 2.4.2 (backsiphonage testing), shall prevent back flow of the humidifier supply water.

3.0 CONTROLS

3.1 LIEBERT iCOM™ MICROPROCESSOR CONTROL WITH 7 INCH COLOR TOUCHSCREEN

The Liebert iCOM shall be microprocessor-based with a 7-inch, high definition, capacitive, color touchscreen display and shall be mounted in an ergonomic, aesthetically pleasing housing. The display and housing shall be viewable while the front panel is open or closed. The controls shall be menu-driven. The system shall display user menus for active alarms, event log, graphic data, unit view/status overview (including the monitoring of room conditions, operational status in percentage of each function, date and time), total run hours, various sensors, display setup and service contacts. A password shall be required to make system changes. Service menus shall include setpoints, standby settings (lead/lag), timers/sleep mode, alarm setup, sensor calibration, maintenance/wellness settings, options setup, system/network setup, auxiliary boards and diagnostics/service mode. The Liebert iCOM control shall provide Ethernet/RS-485 ports dedicated for BMS connectivity (i.e. Base-Comms).

- **Password Protection** - The Liebert iCOM shall contain two unique passwords to protect against unauthorized changes. An auto hide/show feature shall allow the user to see applicable information based on the login used.
- **Unit Backup and Restore** - The user shall be able to create safe copies of important control parameters. The Liebert iCOM shall have the capacity for the user to automatically backup unit configuration settings to internal memory or USB storage drive. Configuration settings may be transferred to another unit for a more streamlined unit startup.
- **Parameter Download** - The Liebert iCOM shall enable the user to download a report that lists parameter names, factory default settings and user programmed settings in.csv format for remote reference.
- **Parameter Search** - The Liebert iCOM shall have search fields for efficient navigation and parameter lookup.
- **Context-Sensitive Help** - The Liebert iCOM shall have an on-board help database. The database shall provide context-sensitive help to assist with setup and navigation of the menus.
- **Display Setup** - The user shall be able to configure the display information based on the specific user's preference. Language, units of measure, screen contrast, home screen layout, back-light timer, and the hide/show of certain readouts shall be configurable through the display.
- **Additional Readouts** - The display shall enable the user to configure custom widgets on the main screen. Widget options will include items such as fan speed, call for cooling, call for free-cooling, maintenance status, call for hot water reheat, call for electric reheat, call for dehumidification, call for humidification, airflow, static pressure, fluid flow rate and cooling capacity.
- **Status LEDs** - The Liebert iCOM shall show the unit's operating status using an integral LED. The LED shall indicate if the unit has an active alarm; if the unit has an active alarm that has been acknowledged; or if the unit is On, Off or in standby status.
- **Event Log** - The Liebert iCOM shall automatically store the last 400 unit-only events (messages, warnings, and alarms).
- **Service Contact Information** - The Liebert iCOM shall be able to store the local service or sales contact information.
- **Upgradeable** - Liebert iCOM upgrades shall be performed through a USB connection.
- **Timers/Sleep Mode** - The menus shall allow various customer settings for turning the unit On or Off.

- **Menu Layout** - The menus shall be divided into two main menus: User and Service. The User screen shall contain the menus to access parameters required for basic unit control and setup. The Service screen shall be de-signed for service personnel and shall provide access to advanced control setup features and diagnostic information.
- **Sensor Calibration** - The menus shall allow unit sensors to be calibrated with external sensors.
- **Maintenance/Wellness Settings** - The menus shall allow reporting of potential component problems before they occur.
- **Options Setup** - The menus shall provide operation settings for the installed components.
- **Auxiliary Boards** - The menus shall allow setup of optional expansion boards.
- **Various Sensors:** The menus shall allow setup and display of optional custom sensors. The control shall include four customer accessible analog inputs for field-supplied sensors. The analog inputs shall accept a 4 to 20mA signal. The user shall be able to change the input to 0 to 5VDC or 0 to 10VDC. The gains for each analog input shall be programmable from the front display. The analog inputs shall be able to be monitored from the front display.
- **Diagnostics/Service Mode** - The Liebert iCOM™ control shall be provided with self-diagnostics to aid in troubleshooting. The microcontroller board shall be diagnosed and reported as pass/not pass. Control inputs shall be indicated as On or Off at the front display. Control outputs shall be able to be turned On or Off from the front display without using jumpers or a service terminal. Each control output shall be indicated by an LED on a circuit board.
- **Base-Comms for BMS Connectivity** – The Liebert iCOM controller shall provide one Ethernet Port and RS-485 Port dedicated for BMS Connectivity. Provides ground fault isolated RS-485 Modbus, BACnet IP & Modbus IP network connectivity to Building Management Systems for unit monitoring and management. Also, provides ground fault isolated 10/100 baseT Ethernet connectivity for unit monitoring and management. The supported management interfaces include: SNMP for Network Management Systems, HTTP for web page viewing, SMTP for email, and SMS for mobile messaging. The iCOM controller shall support dual IP on one network and one 485 protocol simultaneously.

3.2 ALARMS

All unit alarms shall be annunciated through both audio and visual cues, clearly displayed on the screen, automatically recorded in the event log and communicated to the customers Building Management System/Building Automation System. The Liebert iCOM control shall activate an audible and visual alarm in event of any of the following conditions:

- High Temperature
- Low Temperature
- High Humidity
- Low Humidity
- EC Fan Fault
- Change Filters
- Loss of Air Flow
- Loss of Power
- Compressor Overload (Optional)
- Humidifier Problem
- High Head Pressure
- Low Suction Pressure
- Custom Alarms

Custom alarm inputs shall be provided to indicate facility-specific events. Custom alarms can be identified with programmable labels. Frequently used alarm inputs include:

- Leak Under Floor
- Smoke Detected
- Standby Unit On

Each alarm (unit and custom) shall be separately enabled or disabled, selected to activate the common alarm and programmed for a time delay of 0 to 255 seconds.

3.3 LIEBERT iCOM™ CONTROL METHODS AND OPTIONS

The Liebert iCOM shall be factory-set to allow precise monitoring and control of the condition of the air entering and leaving the unit. This control shall include predictive methods to control air flow and cooling capacity based control sensors installed. Proportional and Tunable PID shall also be user selectable options.

3.3.1 CONTROLLING SENSOR OPTIONS

Liebert iCOM shall be flexible in the sense that it shall allow for controlling the capacity and fan from multiple different sensor selections. The sensor selections shall be:

3.3.1.1 COOLING CAPACITY

- Supply
- Remote
- Return

3.3.1.2 FAN SPEED

- Supply
- Remote
- Return
- Manual (for diagnostic or to receive a signal from the BMS through the Liebert remote monitoring devices or analog input)
- Static Pressure

3.3.2 TEMPERATURE COMPENSATION

The Liebert iCOM shall be able to adjust the capacity output based on supply and return temperature conditions to meet SLA guidelines while operating at highest efficiency.

3.3.3 HUMIDITY CONTROL

Dew point and relative humidity control methods shall be available (based on user preference) for humidity control within the conditioned space.

3.4 MULTI-UNIT COORDINATION

Liebert iCOM teamwork shall save energy by preventing multiple units in an area from operating in opposing modes. Teamwork allows the control to optimize a group of connected cooling units equipped with Liebert iCOM using the U2U (Unit-to-Unit) network. There shall be three modes of teamwork operation:

- **Teamwork Mode 1 (Parallel):** Is best in small rooms with balanced heat loads. The controlling temperature and humidity sensor readings of all units in operation (fan On) are collected to be used for an average or worst case sensor reading (user selectable). The master unit shall send the operating requirements to all operating units in the group. The control band (temperature, fan and humidity) is divided and shared among the units in the group. Each unit will receive instructions on how to operate from the Master unit based on how far the system deviates from the setpoints. Evaporator fans and cooling capacity are ramped in parallel.
- **Teamwork Mode 2 (Independent):** The Liebert iCOM calculates the worse-case demand for heating, cooling humidification and dehumidification. Based on the greatest demand within the group, each unit operates independently, meaning that the unit may respond to the thermal load and humidity conditions based on the unit's controlling sensors. All sensor readings are shared.
- **Teamwork Mode 3 (Optimized Aisle):** May be employed in large and small rooms with varying heat loads. Optimized Aisle is the most efficient teamwork mode that allows the unit to match cooling capacity with heat load. In the Optimized Aisle mode, the fans operate in parallel. Fans can be controlled exclusively by remote temperature or using static pressure with a secondary remote temperature sensor(s) as an override to ensure that the inlet rack temperature is being met. Cooling (Compressors or Economizer) is controlled through unit supply air conditions. Liebert iCOM calculates the average or worst-case sensor reading (user-selectable) for heating, cooling humidification and dehumidification. Based on the demand within the group, units will be allowed to operate within that mode until room conditions are satisfied. This is the best form of control for a room with an unbalanced load.

3.5 STANDBY LEAD-LAG

The Liebert iCOM shall allow scheduled rotation to keep equal run time on units and provide automated emergency rotation of operating and standby units.

3.6 STANDBY UNIT CASCADING

The Liebert iCOM cascade option shall allow the units to turn On and Off based on heat load when utilizing Teamwork Mode 1, Independent mode or Teamwork Mode 3, Optimized Aisle mode with remote temperature sensors. In Teamwork Mode 1, Cascade mode will stage units On based on the temperature and humidity readings and their deviation from setpoint. In Teamwork 3 Mode, Cascade mode dynamically coordinates the fan speed to save energy and to meet the cooling demands. For instance, with a Liebert iCOM group of six units and only 50% of the heat load, the Liebert iCOM shall operate only four units at 80% fan speed and leave the other two units in standby. As the heat load increases, the Liebert iCOM shall automatically respond to the additional load and bring on another unit, increasing the units in operation to five. As the heat load shifts up or down, the control shall meet the needs by cascading units On or putting them into standby.

3.7 VIRTUAL BACK-DRAFT DAMPER

The Liebert iCOM shall allow the use of a virtual back-draft damper, eliminating the need for a mechanical damper. This shall allow the fans to spin slower (15% or less) to act as a damper.

3.8 COMPRESSOR SHORT CYCLE CONTROL

To help maximize the life of the compressor, there shall be start-to-next start delay for each compressor. The control shall monitor the number of compressor starts in an hour. If the compressor starts more than 10 times in 60 minutes, the local display and remote monitoring shall notify the user through a Compressor Short Cycle event.

3.9 LIEBERT MC™ CONDENSER COMMUNICATION

The Liebert iCOM shall communicate directly with the Liebert MC condenser via field-supplied CANbus communication wires and via field-supplied, low-voltage interlock wires. This shall provide enhanced monitoring, alarming, diagnostics, low-noise mode, and condenser-fan reversal for cleaning mode.

3.10 SYSTEM AUTO RESTART

The auto restart feature shall automatically restart the system after a power failure. Time delay shall be programmable. An optional capacitive buffer may be provided for continuous control operation through a power failure.

3.11 SEQUENTIAL LOAD ACTIVATION

On initial startup or restart after power failure, each operational load shall be sequenced with a minimum delay of one second to minimize total inrush current.

3.12 LOW-PRESSURE MONITORING

Units shall ship standard with low-pressure transducers for monitoring compressor suction pressure. If the pressure falls due to loss of charge or other mechanical cause, the corresponding circuit shall shut down to prevent equipment damage. The user shall be notified of the low-pressure condition through the local display and remote monitoring.

3.13 WINTER START TIME DELAY—AIR-COOLED MODELS

An adjustable software timer shall be provided to assist with compressor starting during cold weather. When the compressor starts, the low-pressure input shall be ignored for the period set in the user-adjustable timer. Once the time period has elapsed after the compressor start, the low-pressure input should remain in the normal state. If the low-pressure input does not remain in the normal state when the time delay has elapsed, the circuit shall lock out on low pressure. The low-pressure alarm shall be announced on the local display and communicated to remote monitoring systems.

3.14 ADVANCED FREEZE PROTECTION

Units shall ship standard with advanced freeze protection enabled. The advanced freeze protection shall monitor the pressure of each circuit using a transducer. The control shall interact with the fan and compressor to prevent the unit coil from freezing if circuit suction pressure drops. Applying fan speed to direct expansion systems requires limitations to avoid freezing condensate on the coil when the unit operates below 100% fan speed. Liebert iCOM's advanced freeze protection provides the ability to predict freeze conditions and correct this condition automatically by adjusting fan speed and compressor capacity. If a freeze condition is detected, the user shall be notified through the local display and remote monitoring systems.

3.15 ADVANCED HIGH-PRESSURE PROTECTION—MODELS WITH DIGITAL SCROLL COMPRESSORS

When the compressor is initially activated, the system shall be monitored for high pressure. When high pressure is detected, the control shall alter the compressor operation and the condenser fan speed to reduce the system discharge pressure, preventing circuit shut down. If the unit is unsuccessful in correcting the problem through this interaction, an alarm shall occur and the affected compressor shall be immediately locked off. The control shall re-enable the compressor when the pressure returns to a safe level. This feature is standard on units equipped with liquid line transducers and digital scroll.

3.16 REFRIGERANT PRESSURE TRANSDUCER FAILURE

The control shall monitor the high-side and low-side refrigerant pressure transducers. If the control senses the transducer has failed, has been disconnected, has shorted or the reading has gone out of range, the user shall be notified through an event on the local display and remote monitoring. The corresponding circuit that the failure has occurred on shall be disabled to prevent unit damage.

3.17 OIL RETURN PROTECTION

The control shall monitor compressor operation and staging to ensure that liquid and hot gas velocity are maintained for proper oil return to the compressor.

3.18 DIGITAL SCROLL HIGH-TEMPERATURE PROTECTION

The control shall monitor digital scroll temperature during unit operation. A compressor temperature limit shall be imposed to help prevent damage to the compressor. If the temperature reaches the maximum temperature limit, the compressor shall be locked out for 30 minutes and an alarm shall be annunciated on the local display and through monitoring. After the initial lockout, the control shall continue to monitor compressor temperature during the off-cycle and re-enable the circuit once a safe operating temperature is reached and the 30 minutes has elapsed. The control shall store the number of high-temperature trips. The number of trips shall be accessible through the local display.

3.19 DIGITAL SCROLL SENSOR FAILURE

The control shall monitor the status of the digital scroll sensor(s). If the control senses that the thermistor is disconnected, shorted or the reading goes out of range, the user shall be notified through an event on the local display and remote monitoring.

3.20 COMPRESSOR HIGH- AND LOW-TEMPERATURE LIMIT PROTECTION

The control shall monitor the return air to ensure that the compressor is operated within the manufacturer's defined window of operation. If the return air temperature deviates from the manufacturer's window of operation, the Liebert iCOM shall automatically adjust to prevent damage to the cooling unit or reduction in its reliability.

3.21 COMPRESSOR RUN TIME MONITORING

The control shall log these compressor statistics:

- Number of compressor starts
- Run hours
- Average run time
- Starts per day
- Starts per day worst
- Number of high-pressure alarms
- Operating phase in which the high-pressure alarm occurred
- Number of low-pressure alarms
- Operating phase in which the low-pressure alarm occurred
- Number of compressor overloads
- Number of high-temperature alarms (scroll compressors)

The user shall have the ability to monitor compressor operating temperature and pressure from the local display to be used as a diagnostic tool.

3.22 FLOODED START PROTECTION

The control shall isolate each compressor through a dedicated circuit liquid line solenoid valve and/or electronic expansion valve. These devices, combined with a spring-closed discharge check valve and compressor crank-case heater (air-cooled models), shall help ensure refrigerant does not migrate/carry oil out of the compressor case during the off cycle.

4.0 MISCELLANEOUS OPTIONS

4.1 FLOOR STAND—OPTIONAL

4.1.1 Supply Air Floor Stand—Optional

4.1.2 Return Air Floor Stand Assembly—Optional

The upflow unit with rear returns air configuration shall be supplied with a skirted-floor stand assembly. The floor stand assembly shall be constructed of galvanized steel with powder-coated panels and supplied with air filter. The floor stand assembly shall be 24-1/8 in. (613mm) high and have adjustable legs with vibration isolation pads. It shall provide a rear return duct flange and removable panel for filter access.

4.1.3 Air Flow Configuration

Ducted

The unit shall be supplied with a ducted air discharge plenum.

The manufacturer will furnish or supply a site-specific Critical Infrastructure Management software system based on customer requirements. The system must be a software-only solution; no substitutions shall be accepted.

4.2 LIEBERT LIQUI-TECT™ 410 POINT LEAK DETECTION SENSOR FOR REMOTE MOUNTING—OPTIONAL

A total of 1 solid-state water sensor(s) with no moving parts and hermetically sealed to keep out dust and dirt shall be provided. The Liebert Liqui-tect 410 (LT410) shall provide a single-point detection of leaks. The point detection sensor shall have two gold-plated sensing probes to prevent corrosion resistance and to provide accurate readings. The LT410 shall constantly monitor points for leaks, internal faults, and power failures and warn of any abnormal conditions. Mounting brackets shall allow for sensor height adjustment and leveling. The LT410 shall provide two independent outputs to signal both a local alarm panel and a remote building management system or external equipment. The LT410 shall be rated for 24VAC, 50/60Hz and 0.10 amps.

5.0 HEAT REJECTION - LIEBERT MC™ CONDENSER

5.1 LIEBERT MC CONDENSER SUMMARY

These specifications describe requirements for a Liebert air-cooled condenser for a Liebert Thermal Management system. The condenser shall be designed to reject waste heat to outdoor air and to control refrigerant head pressure as indoor equipment loading and outdoor ambient conditions change.

The manufacturer shall design and furnish all equipment in the quantities and configurations shown on the project drawings.

Standard 60Hz units shall be CSA-certified to the harmonized U.S. and Canadian product safety standard “CSA C22.2 No 236/UL 1995 for Heating and Cooling Equipment” and shall be marked with the CSA c-us logo.

5.2 LIEBERT MC CONDENSER DESIGN REQUIREMENTS

The air-cooled condenser shall be a factory-assembled unit, complete with integral electrical panel, designed for outdoor installation. The condenser shall be a draw-through design.

5.3 LIEBERT MC CONDENSER STANDARD FEATURES

Condenser shall consist of microchannel condenser coil(s), propeller fan(s) direct-driven by individual fan motor(s), electrical controls, housing, and mounting legs. The Liebert air-cooled condenser shall provide positive refrigerant head pressure control to the indoor cooling unit by adjusting heat rejection capacity. Microchannel coils shall provide superior heat transfer, reduce air-side pressure drop, increase energy efficiency, and significantly reduce the system refrigerant volume required. EC fans and fan operating techniques shall reduced sound levels. Various methods shall be available to match indoor unit type, maximum outdoor design ambient and maximum sound requirements.

5.4 LIEBERT MC CONDENSER COIL

Liebert microchannel coils shall be constructed of aluminum microchannel tubes, fins, and manifolds. Tubes shall be flat and contain multiple, parallel flow microchannels and span between aluminum headers. Full-depth louvered aluminum fins shall fill spaces between the tubes. Tubes, fins, and aluminum headers shall be oven-brazed to form a complete refrigerant-to-air heat exchanger coil. Copper stub pipes shall be electric resistance welded to aluminum coils and joints protected with polyolefin to seal joints from corrosive environmental elements. Coil assemblies shall be factory leak tested at a minimum of 300 psig (2068kPag). Hot gas and liquid lines shall be copper and shall be brazed using nitrogen gas flow to the stub pipes with spun-closed ends for customer piping connections. Complete coil/piping assembly shall be then filled and sealed with an inert gas holding charge for shipment.

Aluminum Microchannel Coil with E-Coat—Optional

Aluminum microchannel coil with E-coat shall provide a flexible epoxy coating to all coil surface areas without material bridging between fins. E-coat shall increase coil corrosion protection and shall reduce heat rejection capacity degradation to less than 10% after a severe 2000 hour 5% neutral salt spray test (ref. ASTM B117). The coating process shall ensure complete coil encapsulation, and the color shall be black. A UV topcoat shall be applied to prevent UV degradation of E-coat.

5.5 LIEBERT MC CONDENSER FAN MOTOR/BLADE ASSEMBLY

The fan motor/blade assembly shall have an external rotor motor, fan blades and fan/finger guard. Fan blades shall be constructed of cast aluminum or glass-reinforced polymeric material. Fan guards shall be heavy gauge, close-mesh steel wire, coated with a black corrosion resistant finish. Fan terminal blocks shall be in an IP54 enclosure on the top of the fan motor. Fan assemblies shall be factory-balanced, tested before shipment and mounted securely to the condenser structure.

Liebert MC Condenser EC Fan Motor

The EC fan motors shall be electronically commutated for variable speed operation and shall have ball bearings. The EC fans shall provide internal overload protection through built-in electronics. Each EC fan motor shall have a built-in controller and communication module, linked via RS485 communication wire to each fan and the Premium Control Board, allowing each fan to receive and respond to precise fan speed inputs from the Premium Control Board.

5.6 LIEBERT MC CONDENSER ELECTRICAL CONTROLS

Electrical controls and service connection terminals shall be provided and factory-wired inside the attached control panel section. Only high-voltage supply wiring and low voltage indoor unit communication/interlock wiring are required at condenser installation.

EC Fan Speed and Premium Control

The EC fan/Premium Control System shall include an electronic control board, EC fan motor(s) with internal overload protection, refrigerant and ambient temperature thermistors, and refrigerant pressure transducers. The Premium Control Board shall communicate directly with the indoor unit's Liebert iCOM control via field-supplied CANbus communication wires and via field-supplied low voltage interlock wires. The control board shall use sensor and communication inputs to maintain refrigerant pressure by controlling each EC fan on the same refrigerant circuit to the same speed. The Premium control board shall be rated to a temperature of -30°F to 125°F. The premium control shall be factory set for (fan speed) (fan speed with Liebert Lee-Temp™) (fan speed with unheated receivers for EEV) control.

Locking Disconnect Switch

A Locking-Type disconnect switch shall be factory-mounted and wired to the electrical panel and be capable of disrupting the flow of power to the unit and controlled via an externally mounted locking and lockable door handle. The locking disconnect shall be lockable in support of lockout/tagout safety programs.

Short Circuit Current Rating

The electrical panel shall provide at least 65,000A SCCR.

Cabinet

The condenser cabinet shall be constructed of bright aluminum sheet and divided into individual fan sections by full width baffles. Internal structural support members, including coil support frame, shall be galvanized steel for strength and corrosion resistance. Panel doors shall be provided on two sides of each coil/fan section to permit coil cleaning. An electrical panel shall be contained inside a factory-mounted NEMA 3R weatherproof electrical enclosure.

5.7 LIEBERT MC CONDENSER MOUNTING LEGS STANDARD ALUMINUM LEGS

Aluminum legs shall be provided to mount unit for vertical air discharge with rigging holes for hoisting the unit into position. Standard height is 18 in. (457mm).

Optional Galvanized Steel Legs with Bracing

Condensers shall be shipped with (36in. [914mm]) (48in. [1219mm]) (60in. [1524mm]) mounting legs with stabilization bracing. Legs, bracing, and hardware shall be galvanized steel.

5.8 LIEBERT MC CONDENSER ACCESSORIES

Liebert Lee-Temp™ System—Optional

Liebert Lee-Temp Receiver Kit shall contain an insulated, heated receiver tank with sight glasses, mounting plate, mounting hardware, pressure relief valve, rota-lock valve for refrigerant charge isolation and piping assembly with head pressure operated three-way valve and check valve. Components shall be field-assembled to the condenser. The three-way valve shall sense refrigerant head pressure and adjust the flooding charge in the condenser coil to adjust the condenser heat rejection capacity. The Liebert Lee-Temp heater shall be 150W, shall include an integral thermostat to maintain refrigerant temperature at a minimum of 85°F (29°C) and shall require a separate power supply of (208/230V-1ph-60Hz) (120V-1ph-60Hz).

The Liebert Lee-Temp Kit shall function with Liebert MC variable speed fan motors and electronic controls that lower fan speed in lower outdoor ambient temperatures for maximum energy efficiency. This system shall allow system startup and positive head pressure control with ambient temperatures as low as -30°F (-34.4°C).

6.0 HEAT REJECTION - LIEBERT DRYCOOLERS

7.0 HEAT REJECTION - LIEBERT PIGGYBACK DRYCOOLERS

8.0 EXECUTION

8.1 INSTALLATION OF PRECISION COOLING UNITS

8.1.1 General

Install precision cooling units in accordance with manufacturer's installation instructions. Install units plumb and level, firmly anchored in locations indicated, and maintain manufacturer's recommended clearances.

8.1.2 Electrical Wiring

Install and connect electrical devices furnished by manufacturer but not specified to be factory mounted. Furnish copy of manufacturer's electrical connection diagram submittal to electrical contractor.

8.1.3 Piping Connections

Install and connect devices furnished by manufacturer but not specified to be factory-mounted. Furnish copy of manufacturer's piping connection diagram submittal to piping contractor.

8.1.4 Field Quality Control

Start the system in accordance with manufacturer's startup instructions. Test controls and demonstrate compliance with requirements. These specifications describe requirements for a computer room environmental control system. The system shall be designed to maintain temperature and humidity conditions in the rooms containing electronic equipment.

The manufacturer shall design and furnish all equipment to be fully compatible with heat dissipation requirements.

8.1.5 Supply and Drain Water Piping

Connect water supply and drains to air conditioning unit. Provide pitch and trap as manufacturer's instructions and local codes require.

8.2 WARRANTY START-UP AND CONTROL PROGRAMMING

Engage manufacturer's field service technician to provide warranty start-up supervision and assist in programming of unit(s) controls and ancillary panels supplied by them.